

# SAFETY DATA SHEETS (SDS)

## Enviro Prime 789



Version: 2

Issued by: Envirosystems Technologies

Date of Issue: October 2019

Hazard Identifiers



## SECTION 1 – IDENTIFICATION OF MATERIAL & SUPPLIER

**Product Name:** Enviro Prime 789  
**Manufacturer's Product Code:** N/A  
**Recommended Use:** Single Pack moisture cured primer  
**Company:** Envirosystems Technologies  
**Address:** 295 Princes Highway St Peters, NSW 2044.  
**Website:** [www.envirosystems.com.au](http://www.envirosystems.com.au)  
**Telephone:** +61 2 85958699 (business hours)  
**Emergency Telephone:** Info Safe – 1800 638 556, Poisons Centre – 131126  
**Fax:** +61 2 85958660

**Other Information:** All information in this SDS is to the best of our knowledge at time of publication. Users of this product should fully review this SDS prior to use to ensure best safety practices. Further information and or clarification can be obtained by contacting our technical department on the above telephone number.

## SECTION 2 – HAZARDS IDENTIFICATION

**Hazard Classification:** Classified as **Hazardous** according to WHS Regulations, Australian GHS criteria and a **Dangerous Goods** according to the Australian Dangerous Goods Code.

| Class                                              | Category |
|----------------------------------------------------|----------|
| Flammable Liquids                                  | 3        |
| Acute Toxicity, inhalation                         | 4        |
| Skin Corrosion/Irritation                          | 2        |
| Serious eye damage/eye irritation                  | 2        |
| Respiratory Sensitization                          | 1        |
| Specific target organ toxicity (single exposure)   | 2        |
| Specific target organ toxicity (repeated exposure) | 2        |
| Hazardous to the aquatic environment- chronic      | 3        |

Label elements



Signal Word

Danger

| H-code | Hazard Statements                             |
|--------|-----------------------------------------------|
| H226   | Flammable liquid and vapour.                  |
| H304   | May be fatal if swallowed and enters airways. |
| H315   | Causes skin irritation.                       |
| H319   | Causes serious eye irritation                 |

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|                  |                                                                                                                                     |
|------------------|-------------------------------------------------------------------------------------------------------------------------------------|
| H332             | Harmful if inhaled.                                                                                                                 |
| H334             | May cause allergy or asthma symptoms or breathing difficulties if inhaled.                                                          |
| H335             | May cause respiratory irritation.                                                                                                   |
| H351             | Suspected of causing cancer.                                                                                                        |
| H373             | May cause damage to organs through prolonged or repeated exposure                                                                   |
| H373             | May cause damage to organs (Central nervous system, Liver, Kidney) through prolonged or repeated exposure if inhaled.               |
| H412             | Harmful to aquatic life with long lasting effects.                                                                                  |
| <b>P-Code</b>    | <b>Precautionary Statement - Prevention</b>                                                                                         |
| P210             | Keep away from heat/sparks/open flames/hot surfaces. No smoking.                                                                    |
| P260             | Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.                                                                               |
| P280             | Wear protective gloves / protective clothing / eye protection / face protection                                                     |
| P260             | Do not breath dust , mist or vapors                                                                                                 |
| P273             | Avoid release to the environment                                                                                                    |
| <b>P-Code</b>    | <b>Precautionary Statement - Prevention</b>                                                                                         |
| P305, P351, P338 | If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing. |
| P303, P361, P353 | If on skin or hair: Take off immediately all contaminated clothing. Rinse skin with water / shower.                                 |
| P304, P340       | If inhaled: Remove person to fresh air and keep comfortable for breathing.                                                          |
| P301, P310       | If swallowed: Rinse mouth. Do not induce vomiting. Immediately call poison center or doctor                                         |
| P361, P364       | Take off immediately all contaminated clothing and wash before reuse.                                                               |
| P314             | Get Medical advice / attention if you feel unwell.                                                                                  |
| P331             | Do NOT induce vomiting.                                                                                                             |
| P337, P313       | If eye irritation persists: Get medical advice/ attention.                                                                          |
| P370, P378       | In case of fire: Use dry sand, dry chemical or alcohol resistant foam to Extinguish.                                                |
| <b>P-Code</b>    | <b>Precautionary Statement - Storage</b>                                                                                            |
| P404, P233       | Store in a well-ventilated place. Keep container tightly closed.                                                                    |
| <b>P-Code</b>    | <b>Precautionary Statement - Disposal</b>                                                                                           |
| P501             | Dispose of contents / containers to hazardous or special waste collection point. In accordance with local regulation                |

## SECTION 3 – COMPOSITION/INFORMATION ON INGREDIENTS

### Ingredients:

|                                             |            |             |
|---------------------------------------------|------------|-------------|
| Name:                                       | CAS No:    | Proportion: |
| Prepolymer based on aromatic polyisocyanate | 67815-87-6 | 30-60%      |
| Diphenylmethane-2,2'-Diisocyanate           | 9016-87-9  | 10-30%      |
| Xylene                                      | 1330-20-7  | 30-60%      |

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### SECTION 4 – FIRST AID MEASURES

|                              |                                                                                                                                                                                                                                                                            |
|------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Ingestion:</b>            | Do not induce vomiting. Wash mouth with water and seek medical attention immediately. If vomiting occurs, lean patient forward or place on left side (head down position, if possible) to maintain open airway and prevent aspiration. Avoid giving milk, oils or alcohol. |
| <b>Inhalation:</b>           | Remove to fresh air. If breathing is difficult give oxygen. Keep patient warm and rested.                                                                                                                                                                                  |
| <b>Eye Contact:</b>          | While holding eyes open, gently flood with plenty of fresh water for at least 15 minutes and seek medical attention. If irritation persists or recurs seek medical attention. Skilled personnel should only undertake removal of contact lenses after an eye injury.       |
| <b>Skin Contact:</b>         | Immediately remove all contaminated clothing. Flush contacted area thoroughly with soap and plenty of water. Seek medical attention in event of irritation.                                                                                                                |
| <b>Notes to Physician:</b>   | Treat symptomatically for simple esters. Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically.                                                                                         |
| <b>First Aid Facilities:</b> | Ensure availability of clean water for eye/skin wash.                                                                                                                                                                                                                      |

### SECTION 5 – FIRE FIGHTING MEASURES

Clear fire of all non-emergency personnel

|                                        |                                                                   |
|----------------------------------------|-------------------------------------------------------------------|
| <b>Fire Fighting:</b>                  | Full protective clothing as per personal protection in section 8. |
| <b>Hazchem Code:</b>                   | 3[Y]                                                              |
| <b>Fire Incompatibility:</b>           | Keep away from oxidizing agents, acids and alkalis.               |
| <b>Extinguishing Media:</b>            | Alcohol stable foam and Dry Chemical                              |
| <b>Unsuitable Extinguishing Media:</b> |                                                                   |
| <b>Specific Fire/Explosion Hazard:</b> | Oxides of carbon and other possibly toxic fumes from fire.        |
| <b>Materials to Avoid:</b>             | -                                                                 |
| <b>Additional Advice:</b>              | Keep adjacent containers cool by spraying with water.             |

### SECTION 6 – ACCIDENTAL RELEASE MEASURES

|                                   |                                                                                                                                                                                                                                                                                                                                                                                                           |
|-----------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Spills and Disposal:</b>       | Remove all ignition sources. For major spills alert Fire Brigade and tell them location and nature of hazard. Clear area of personnel and move upwind. Small or major spills should be absorbed with dry, inert filler (soil or sand) which then can be shoveled into appropriately labeled drums for disposal. Disposal of this material should be undertaken by a registered chemical disposal company. |
| <b>Environmental Precautions:</b> | Do not discharge into sewers or waterways.                                                                                                                                                                                                                                                                                                                                                                |

### SECTION 7 – HANDLING & STORAGE

|                                      |                                                                                                                                                                                                                                    |
|--------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Procedures for safe handling:</b> |                                                                                                                                                                                                                                    |
| <b>Conditions for safe storage:</b>  | Storage Requirements: Store in a cool, dry area Storage Incompatibility: Strong oxidizing agents, acids and alkalis Temperature Conditions: 5° to 35° C Protection from weather: Store undercover and away from frost and moisture |
| <b>Corrosiveness:</b>                |                                                                                                                                                                                                                                    |

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### SECTION 8 – EXPOSURE CONTROLS/PERSONAL PROTECTION

| National occupational exposure limits: | Material                                                                                                                                                                             | TWA ppm               | STEL ppm              |
|----------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|
|                                        | Diphenylmethane diisocyanate, isomers and homologues                                                                                                                                 | 0.02mg/m <sup>3</sup> | 0.07mg/m <sup>3</sup> |
|                                        | diphenylmethane-4,4' diisocyanate                                                                                                                                                    | 0.02mg/m <sup>3</sup> | 0.07mg/m <sup>3</sup> |
|                                        | Xylene                                                                                                                                                                               | 80                    | 150                   |
| <b>Personal Protection:</b>            |                                                                                                                                                                                      |                       |                       |
| <b>Eye:</b>                            | Chemical goggles or face shield to protect eyes                                                                                                                                      |                       |                       |
| <b>Body:</b>                           | Overalls clothing                                                                                                                                                                    |                       |                       |
| <b>Hands:</b>                          | Long PVC or nitrile rubber gauntlets                                                                                                                                                 |                       |                       |
| <b>Respiratory:</b>                    | Type A P Filter of sufficient capacity.                                                                                                                                              |                       |                       |
| <b>Engineering controls:</b>           | For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion resistant. |                       |                       |
| <b>Environmental Exposure:</b>         |                                                                                                                                                                                      |                       |                       |
| <b>Controls:</b>                       |                                                                                                                                                                                      |                       |                       |

### SECTION 9 – PHYSICAL & CHEMICAL PROPERTIES

|                                   |              |
|-----------------------------------|--------------|
| <b>Odour:</b>                     |              |
| <b>Colour:</b>                    | Dark Amber   |
| <b>Physical State:</b>            | Liquid       |
| <b>Flash Point:</b>               | 27°C         |
| <b>Boiling Point:</b>             | 138°C        |
| <b>Melting Point:</b>             | N/A          |
| <b>Specific Gravity:</b>          | 1.00         |
| <b>pH (5% solution):</b>          | N/A          |
| <b>Solubility in Water (g/L):</b> | Immiscible   |
| <b>Flammability:</b>              |              |
| <b>Lower Limit:</b>               | 1%           |
| <b>Higher Limit:</b>              | 6%           |
| <b>Vapour Pressure:</b>           | 1ca. 3.0 kPa |
| <b>Vapour Density (Air = 1)</b>   | N/A          |

### SECTION 10 – STABILITY AND REACTIVITY

|                                           |                                                                                         |
|-------------------------------------------|-----------------------------------------------------------------------------------------|
| <b>Chemical Stability:</b>                | This material is thermally stable when stored and used as directed.                     |
| <b>Conditions of Chemical Instability</b> | Avoid heat, sparks, open flames and other ignition sources. Prevent vapor accumulation. |
| <b>Hazardous Polymerization:</b>          | N/A                                                                                     |
| <b>Incompatible Materials:</b>            | Keep away from oxidizing agents, acids and alkalis.                                     |
| <b>Hazardous Decomposition Products:</b>  | Oxides of carbon and nitrogen, smoke and other toxic fumes.                             |

### SECTION 11 – TOXICOLOGICAL INFORMATION

|                              |                                             |
|------------------------------|---------------------------------------------|
| <b>Acute Health Effects:</b> |                                             |
| <b>Oral:</b>                 | Prepolymer based on aromatic polyisocyanate |

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LD50 rat, male/female: > 2.000 mg/kg  
Method: Directive 84/449/EEC, B.1  
Toxicological studies of a comparable product.

diphenylmethane-diisocyanate, isomers and homologues  
LD50 rat, male/female: > 10.000 mg/kg  
Method: OECD Test Guideline 401

### Dermal:

Prepolymer based on aromatic polyisocyanate  
LD50 rabbit, male/female: > 9.400 mg/kg  
Method: OECD Test Guideline 402  
Studies of a comparable product.

diphenylmethane-diisocyanate, isomers and homologues  
LD50 rabbit, male/female: > 9.400 mg/kg  
Method: OECD Test Guideline 402

### Inhalation

Prepolymer based on aromatic polyisocyanate  
Assessment: Harmful by inhalation.  
Studies of a comparable product.  
Converted acute toxicity point estimate 1,5 mg/l  
Test atmosphere: dust/mist  
Method: Expert judgement

diphenylmethane-diisocyanate, isomers and homologues  
LC50 rat, male/female: 0,31 mg/l, 4 h  
Test atmosphere: dust/mist  
Method: OECD Test Guideline 403

Assessment: Harmful by inhalation.

### Irritation:

#### Skin:

Prepolymer based on aromatic polyisocyanate  
Classification: Causes skin irritation.

diphenylmethane-diisocyanate, isomers and homologues  
Species: rabbit  
Result: slight irritant  
Method: OECD Test Guideline 404

### Primary mucosa:

Prepolymer based on aromatic polyisocyanate  
Classification: Causes serious eye irritation.

diphenylmethane-diisocyanate, isomers and homologues  
Species: rabbit  
Result: non-irritant  
Method: OECD Test Guideline 405  
Toxicological studies of a comparable product.

### Respiratory or skin sensitization:

Respiratory sensitization  
Classification: May cause sensitization by inhalation.  
Classification according to Directive 2006/121/EC Annex VI  
Prepolymer based on aromatic polyisocyanate  
No data available.

### Carcinogenicity:

diphenylmethane-diisocyanate, isomers and homologues  
Species: rat, male/female  
Application Route: Inhalative

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Dose Levels: 0 - 0,2 - 1 - 6 mg/m<sup>3</sup>  
Test substance: as aerosol  
Exposure duration: 2 a  
Frequency of treatment: 6 hours/day, 5 days/week  
Method: OECD Test Guideline 453  
Occurrence of tumors in the highest dose group.

IARC: 3 - Group 3: Not classifiable as to its carcinogenicity to humans (Xylene)

### Reproductive toxicity/Teratogenicity:

Prepolymer based on aromatic polyisocyanate  
NOAEL (teratogenicity): 12 mg/m<sup>3</sup>  
NOAEL (maternal): 4 mg/m<sup>3</sup>  
NOAEL (developmental toxicity): 4 mg/m<sup>3</sup>  
Species: rat, female  
Application Route: Inhalative  
Dose Levels: 0 - 1 - 4 - 12 mg/m<sup>3</sup>  
Frequency of treatment: 6 hours/day (Exposure duration: 10 days (day 6 - 15 p.c.))  
Test period: 20 d  
Test substance: as aerosol  
Method: OECD Test Guideline 414  
NOAEL (developmental toxicity): 4 mg/m<sup>3</sup>  
Did not show teratogenic effects in animal experiments.  
Studies of a comparable product.

diphenylmethane-diisocyanate, isomers and homologues  
NOAEL (teratogenicity): 12 mg/m<sup>3</sup>  
NOAEL (maternal): 4 mg/m<sup>3</sup>  
NOAEL (developmental toxicity): 4 mg/m<sup>3</sup>  
Species: rat, female  
Application Route: Inhalative  
Dose Levels: 0 - 1 - 4 - 12 mg/m<sup>3</sup>  
Frequency of treatment: 6 hours/day (Exposure duration: 10 days (day 6 - 15 p.c.))  
Test period: 20 d  
Test substance: as aerosol  
Method: OECD Test Guideline 414  
NOAEL (developmental toxicity): 4 mg/m<sup>3</sup>  
Did not show teratogenic effects in animal experiments

### Genotoxicity in vitro:

Prepolymer based on aromatic polyisocyanate  
Test type: Salmonella/microsome test (Ames test)  
Test system: Salmonella typhimurium  
Metabolic activation: with/without  
Result: negative  
Method: OECD Test Guideline 471  
Toxicological studies of a comparable product.

diphenylmethane-diisocyanate, isomers and homologues  
Test type: Salmonella/microsome test (Ames test)  
Test system: Salmonella typhimurium  
Metabolic activation: with/without  
Result: negative  
Method: OECD Test Guideline 471

### STOT evaluation – one-time exposure:

Prepolymer based on aromatic polyisocyanate  
Route of exposure: Inhalative  
Target Organs: Respiratory Tract  
May cause respiratory irritation.

diphenylmethane-diisocyanate, isomers and homologues

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Route of exposure: Inhalative  
Target Organs: Respiratory Tract  
May cause respiratory irritation.

**STOT evaluation – repeated exposure:** Prepolymer based on aromatic polyisocyanate  
Route of exposure: Inhalative  
Target Organs: Respiratory Tract  
May cause damage to organs through prolonged or repeated exposure.

diphenylmethane-diisocyanate, isomers and homologues  
Route of exposure: Inhalative  
Target Organs: Respiratory Tract  
May cause damage to organs through prolonged or repeated exposure.

**Additional Information:** Xylene: RTECS: Not available  
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

diphenylmethane-diisocyanate, isomers and homologues  
Special properties/effects: Over-exposure entails the risk of concentration-dependent irritating effects on eyes, nose throat, and respiratory tract. Delayed appearance of the complaints and development of hypersensitivity (difficult breathing, coughing, asthma) are possible. Hypersensitive persons may suffer from these effects even at low isocyanate concentrations, including concentrations below the UK Workplace Exposure Limit (WEL). Prolonged contact with the skin may cause tanning and irritant effects.

## SECTION 12 – ECOLOGICAL INFORMATION

### Ecotoxicity:

*Acute Fish toxicity:*  
LC50 > 100 mg/l  
Species: Danio rerio (zebra fish)  
Exposure duration: 96 h  
Method: OECD Test Guideline 203  
Studies of a comparable product.

*Acute toxicity for daphnia:*  
EC50 83 mg/l  
Species: Daphnia magna (Water flea)  
Exposure duration: 48 h  
Method: OECD Test Guideline 202  
Studies of a comparable product.

*Chronic toxicity to daphnia:*  
Prepolymer based on aromatic polyisocyanate  
NOEC (Reproduction) > 10 mg/l  
Species: Daphnia magna (Water flea)  
Exposure duration: 21 d  
Method: OECD Test Guideline 202  
Studies of a comparable product.

diphenylmethane-diisocyanate, isomers and homologues  
NOEC (Reproduction) > 10 mg/l  
Species: Daphnia magna (Water flea)  
Exposure duration: 21 d  
Method: OECD Test Guideline 202

*Acute toxicity for algae:*  
ErC50 > 100 mg/l

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Species: *Desmodesmus subspicatus* (Green algae)  
Exposure duration: 72 h  
Method: OECD Test Guideline 201  
Studies of a comparable product.

*Acute bacterial toxicity:*  
Prepolymer based on aromatic polyisocyanate  
EC50 > 100 mg/l  
Test type: Respiration inhibition  
Species: activated sludge  
Exposure duration: 3 h  
Method: OECD Test Guideline 209  
Studies of a comparable product.

diphenylmethane-diisocyanate, isomers and homologues  
EC50 > 100 mg/l  
Test type: Respiration inhibition  
Species: activated sludge  
Exposure duration: 3 h  
Method: OECD Test Guideline 209

*Toxicity to soil dwelling organisms:*  
diphenylmethane-diisocyanate, isomers and homologues  
NOEC (mortality) > 1.000 mg/kg  
Species: *Eisenia fetida* (earthworms)  
Exposure duration: 14 d  
Method: OECD Test Guideline 207

*Toxicity to terrestrial plants:*  
diphenylmethane-diisocyanate, isomers and homologues  
NOEC (seedling emergence) > 1.000 mg/kg  
Species: *Avena sativa* (oats)  
Exposure duration: 14 d  
Method: OECD Test Guideline 208  
NOEC (Growth rate) > 1.000 mg/kg  
Species: *Avena sativa* (oats)  
Exposure duration: 14 d  
Method: OECD Test Guideline 208  
NOEC (seedling emergence) > 1.000 mg/kg  
Species: *Lactuca sativa* (lettuce)  
Exposure duration: 14 d  
Method: OECD Test Guideline 208  
NOEC (Growth rate) > 1.000 mg/kg  
Species: *Lactuca sativa* (lettuce)  
Exposure duration: 14 d  
Method: OECD Test Guideline 208

*Ecotoxicology Assessment*  
Chronic aquatic toxicity: Harmful to aquatic life with long lasting effects.

### Persistence/Degradability:

Biodegradability  
Prepolymer based on aromatic polyisocyanate  
Biodegradation: 0 %, 28 d, i.e. not inherently degradable  
Method: OECD Test Guideline 302 C  
Studies of a comparable product.

diphenylmethane-diisocyanate, isomers and homologues  
Test type: aerobic  
Inoculum: activated sludge



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Biodegradation: 0 %, 28 d, i.e. not inherently degradable  
Method: OECD Test Guideline 302 C  
According to the results of tests of biodegradability this product is not readily biodegradable.

Stability in water:  
diphenylmethane-diisocyanate, isomers and homologues  
Test type: Hydrolysis  
Half life: 20 h at 25 °C  
The substance hydrolyzes rapidly in water.  
Studies of a comparable product.

Photodegradation:  
diphenylmethane-diisocyanate, isomers and homologues  
Test type: Phototransformation in air  
Temperature: 25 °C  
sensitizer: OH-radicals  
Concentration sensibilisator: 500.000 1/cm<sup>3</sup>  
Half-life indirect photolysis: 0,92 d  
Method: SRC - AOP (calculation)  
After evaporation or exposure to the air, the product will be moderately degraded by photochemical processes.  
Studies of a comparable product.

### Bioaccumulative potential:

diphenylmethane-diisocyanate, isomers and homologues  
Bioconcentration factor (BCF): < 14  
Species: Cyprinus carpio (Carp)  
Exposure duration: 42 d  
Concentration: 0,2 mg/l  
Method: OECD Test Guideline 305 C  
An accumulation in aquatic organisms is not to be expected.  
The substance hydrolyzes rapidly in water.  
Studies of hydrolysis products.

### Mobility:

No data available

### Results of PBT and vPvB assessment

No data available

### Other adverse effects:

Isocyanate reacts with water at the interface forming CO<sub>2</sub> and a solid insoluble product with high melting point (polyurea). This reaction is accelerated by surfactants (e.g. detergents) or by watersoluble solvents. Previous experience shows that polyurea is inert and non-degradable.

Xylene: Toxic to aquatic life.

## SECTION 13 – DISPOSAL CONSIDERATIONS

### Material Disposal:

State/Territory authority: Observe all Federal, State and Local Regulations  
Disposal: Secure landfill. Precautions for clean-up crew: Full protective clothing as per personal protect. in section 8  
Containers may still present a chemical hazard/danger when empty.

## SECTION 14 – TRANSPORT INFORMATION

|                       |                           |
|-----------------------|---------------------------|
| U.N. Number:          | 1866                      |
| DG Class:             | 3                         |
| EPG card:             | 8A1                       |
| Hazchem Code:         | 3[Y]                      |
| Proper Shipping Name: | Resin Solution, Flammable |
| Packing Group:        | III                       |

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Poison Schedule

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### SECTION 15 – REGULATORY INFORMATION

**Australian Inventory (AICS):**

Listed

**SUSDP Schedule**

None

**Regulations:**

All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

### SECTION 16 – OTHER INFORMATION

Safety Data Sheets are updated regularly. Please ensure you have a current copy. SDS can be obtained from our website: [www.envirosystems.com.au](http://www.envirosystems.com.au)

The SDS should be used to assist in the Risk Management. Many other factors determine whether the reported Hazards are risks in any given workplace.

Specific Risks may be determined by reference to various Exposure Scenarios, Scale of use, Frequency of use and current or available engineering controls must be considered.

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Emergency Telephone: Info Safe – 1800 638 556, Poisons Centre – 131126